

Printing True side	Transfer time 1st, 5 - 6 sec 2nd, 15 sec	Transfer temperature 130°C-135°C (266 F-275 F)	Transfer pressure 1st. 250 g/cm ² 2nd. 350-400 g/cm ²	Color White	Dimension 630mm ×10M roll
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The first fabric-like-textured Printable Cutting Sheet

- ☆ Unique fabric-like appearance and feeling.
- ☆ Saves time and money by making combination with embroidery.
- ☆ Printable AND stitchable to make unlimited designs of uniqueness.

Transfer Conditions

1st, heat press ※"Application sheet MX" (specially made by Santo) must be used for SP-JTW.

Temperature	Time	Pressure
130°C ~ 135°C	5 - 6 sec	250g/ cm ²

Peel off the MX sheet while hot.

2nd, heat press ※ Apply kraft paper on the sheet to press.

Temperature	Time	Pressure
130°C ~ 135°C	15 sec	350 ~ 400g/ cm ²

- ※ Stronger adhesion is obtained by pressing the transferring surface against the lower plate of the press machine at 2nd transfer process.
- ※ Stronger adhesion obtained by repeat pressing procedure.
- ※ Adjustment of temperature and pressure is required depending on the material.

Material / Fabric selection

Cotton	Polyester	Sublimated poly	Blends	Stretch	Weak water repellent
○	○	○	○	○	○

Dimensions

1 Roll : 630mm × 10M

- ※ Always apply kraft paper at pressing after application sheet was removed.
- ※ Cover the transferred area with a cloth when ironing to avoid direct contact.
- ※ We highly recommend that before every usage a test should be conducted on the original material.

Material

Polyurethane 100%

Japanese Industrial Standard (JIS) :L103 5 class

Test methods for colour fastness to dry cleaning (petroleum) 5 class (JIS - L 0860) / Test methods for colour fastness to rubbing 4~5 class (JIS - L 0849)

Test result : Test methods for colour fastness to bleaching with hypochlorite 5 class. (JIS - L 0856)

Formalin max 0.01 (Can be used for baby clothes within 24 months of age.)