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|-------------------------------------|---|---|--|---------------------------|--|
| Printing Mirror image | Transfer time 1st, 5-6 sec 2nd, 15 sec | Transfer temperature 135°C (275 F) | Transfer pressure 1st. 250 g/cm ² 2nd. 350-400 g/cm ² | Color Clear | Dimension 630mm×20M roll 1260mm×100M roll |
|-------------------------------------|---|---|--|---------------------------|--|

The ultra thin and clear Printable Cutting Sheet

- ☆ Looks almost like direct inkjet printing with clearer images and higher productivity.
- ☆ Good for light colored cotton, polyester etc, can omit weeding since the sheet is nearly transparent.
- ☆ Highly stretchable and extra thin.

Transfer Conditions

1st, heat press

| Temperature | Time | Pressure |
|-------------|---------|-----------------------|
| 135°C | 5-6 sec | 250g/ cm ² |

Peel off the backing sheet while hot.

2nd, heat press ※A kraft paper on the sheet to press.

| Temperature | Time | Pressure |
|-------------|--------|-----------------------------|
| 135°C | 15 sec | 350 ~ 400g/ cm ² |

- ※ Stronger adhesion is obtained by pressing the transferring surface against the lower plate of the press machine at 2nd transfer process.
- ※ Adjustment of temperature and pressure is required depending on the material.

Material / Fabric selection

| Cotton | Polyester | Sublimated poly | Blends | Stretch |
|--------|-----------|-----------------|--------|---------|
| ○ | ○ | ○ | ○ | ○ |

※ Dark color material not suitable.

Dimensions

1 roll : 630mm × 20M / 1260mm × 100M

- ※ Always apply kraft paper at pressing after application sheet was removed.
- ※ Cover the transferred area with a cloth when ironing to avoid direct contact.
- ※ We highly recommend that before every usage a test should be conducted on the original material.

Material

Polyurethane 100%

Japanese Industrial Standard (JIS) : L103 5 class

Test methods for colour fastness to dry cleaning (petroleum) 5 class (JIS - L 0860) / Test methods for colour fastness to rubbing 4~5 class (JIS - L 0849)

Test result : Test methods for colour fastness to bleaching with hypochlorite 5 class. (JIS - L 0856)

Formalin max 0.01 (Can be used for baby clothes within 24 months of age.)