# SANTO Solvent inkjet SP-Jclear



Printing



Mirror image





2nd, 15 sec



135°C (275 F)



1st. 250 g/cm<sup>2</sup> 2nd. 350-400 g/cm<sup>2</sup>

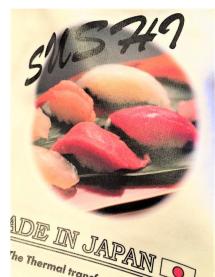


Clear





630mm×20M roll 1260mm×100M roll



# The ultra thin and clear Printable Cutting Sheet

- ☆ Looks almost like direct inkjet printing with clearer images and higher productivity.
- ☆ Good for light colored cotton, polyester etc, can ommit weeding since the sheet is nearly trans parent.
- ☆ Highly stretchable and extra thin.

## **Transfer Conditions**

#### 1st, heat press

	Temperature	Time	Pressure
	135℃	5 - 6 s e c	250g/ cm <sup>2</sup>

Peel off the backing sheet while hot.

2 nd, heat press \*A kraft paper on the sheet to press.

Temperature	Time	Pressure
135°C	15 sec	$350 \sim 400 \text{g/ cm}^2$

- \*Stronger adhesion is obtained by pressing the transferring surface against the lower plate of the press machine at 2nd transfer process.
- \*Adjustment of temperature and pressure is required depending on the material.

### Material / Fabric selection

Cotton	Polyester	Sublimated poly	Blends	Stretch
0	0	0	0	0

\*Dark color material not suitable.

### **Dimensions**

Material

630mm × 20 M / 1260mm×100M 1 roll

Polyurethane 100%

- \* Always apply kraft paper at pressing after application sheet was removed.
- \* Cover the transferred area with a cloth when ironing to avoid direct contact.
- \* We highly recommend that before every usage a test should be conducted on the original material.

Japanese Industrial Standard (JIS):L103 5 class

Test methods for colour fastness to dry cleaning (petroleum) 5 class (JIS - L 0860) / Test methods for colour fastness to rubbing 4~5 class(JIS - L 0849) Test result : Test methods for colour fastness to bleaching with hypochlorite 5 class. (JIS - L 0856)